

STANDARDIZING FORTER

CELEBORG FILTER CIGARETTE 100 SP

GRAND CITY-RICO (STD)

MANUFACTURING DESCRIPTIVE

EFFECTIVE DATE: 05/07/90

STANDARD PRODUCTION

PLATE BASE TYPE	KDF-2	
FILTER ROD LENGTH	126.0	MM
FILTER CIRCUMFERENCE	24.45	MM (LASER)
BUZZER UP	4	
PLUG LENGTH	31.5	MM
ROD R.T.D.	17.00	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	8.25	IN. H2O
PLASTICIZER	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	6.20	GRAMS / 100 RODS
FILTER TOW	FT-107 #10(EASTMAN)	05-107-E
	FT-107 #10(CELANESE)	05-107-C
DENIER PER FILAMENT	3.0	
TOTAL DENIER	35,000	
CROSS SECTION	# 10	
PLUG WRAP	25.25134 X 4725H KC 45-M1	06-145-A
ANCHOR ADHESIVE	POLYMER 255-11	PVA 61-007-A
	UPACO 6732-0	PVA 61-425-A
GLUE APP. FOR ANCH. ADD; SINGLE GLUE LINE		
LAP ADHESIVE	FULLER KM 8229CH	61-428-A
DRY WEIGHT	77.46	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	77.74	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	83.94	GRAMS / 100 RODS

60009892502

REASON FOR CHANGE : ANCHOR ADHESIVES UPDATED, NO WEIGHT CHANGE, DR.  
: TO RIZ

PREPARED BY

PREPARATION DATE

ALLYBORG M. BIRBURN

5/01/90

PRINTING DATE

5/01/90

PRINTING TIME

16:11:34

SUPERSEDED BY:

SUPERSEDED DATE/EXPIRATION DATE: 3/26/90